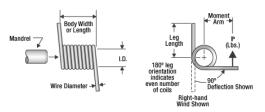


302 STAINLESS STEEL TORSION SPRINGS ARE ATTACHED ON SPRING PIN ABOVE CLAPPER. CLAPPER, PIN ASSY AND SPRING ASSY IS DROPPED INTO SEPARATE MILL SLOT OF VALVE BODY. BOTH ARE WELDED IN PLACE BY SS TABS.



	DIMENSIONS IN VALVE SIZE (INCHES)																
	2"	21/2"	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	60"
Α	4 ¹ / ₈	47/8	5³/8	6 ⁷ /8	83/4	11	13³/ ₈	16¹/8	17³/ ₄	201/4	215/8	237/8	28¹/₄	343/4	411/4	48	68³/ ₈
В	1¹/8	1 ³ / ₈	13/4	2 ⁵ / ₈	45/8	6	73/4	91/2	10 ¹ / ₂	12 ¹ / ₂	14	16	19¹/₄	24	28³/ ₄	331/2	473/4
С	2 3/8	25/8	27/8	27/8	37/8	5	53/4	71/8	7 1/4	7 1/2	8	85/8	8 3/4	00	14	00	00

Made in the USA

SS SPRINGS ARE INSTALLED ON INDEPENDENT PIN. В **BOTH FACES SERRATED** FOR GASKETS SEE NOTE N

WAFER (SERRATED FACE)



"O" RING FLANGE FACE

"R" DIM. IS "O" RING SIZE. "O" RING FACE DIMS. FURNISHED ON REQUEST



AVAILABLE FOR 900 LB. "B" DIM. INCREASED 1/2"

FLANGE FACE ALTERNATES

1	WAFER
2	CLAPPER
3	HINGE PIN
4	PIN RETAINER
5	SEAL ("O" RING)
6	EYE BOLT W/HEX. NUT
	•

PART

NOTES

- VITON O RING INSERT IN WAFER IS STANDARD. TEFLON OR BUNA N NITRAL O RING OR METAL TO METAL CAN BE FURNISHED.
- INSERT CAN BE PLACED ON CLAPPER UPON REQUEST
- STAINLESS TRIM FURNISHED IF SPECIFIED.
- O RING DIMENSIONS ARE I.D.

ITEM N°

- **FACE FINISHED RAISED UNLESS A FLAT DIMENSION** IS REQUESTED.
- 6. ALL CORNERS HAVE 1/16" CHAMFER.



BJ Champion Valve & Machine, LP

16010 KITZMAN ROAD Cypress, Tx 77429

PH-281-357-8887

FAX-281-357-8998

WAFER CHECK VALVE ANSI 150 LB. 2" thru 60"

BJ Champion Valve Reduced Port Long Pattern Wafer Check Valve with Springs